lacing fabric
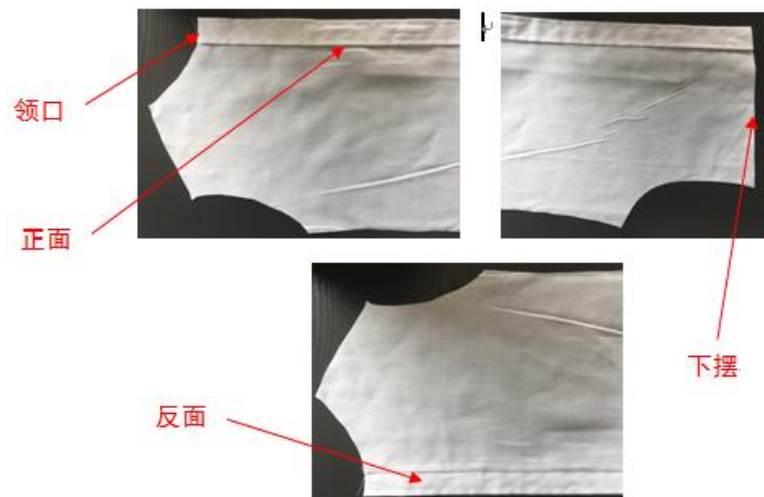
First, place the fabric neatly on the feeding support plate for easy access, as shown in the following
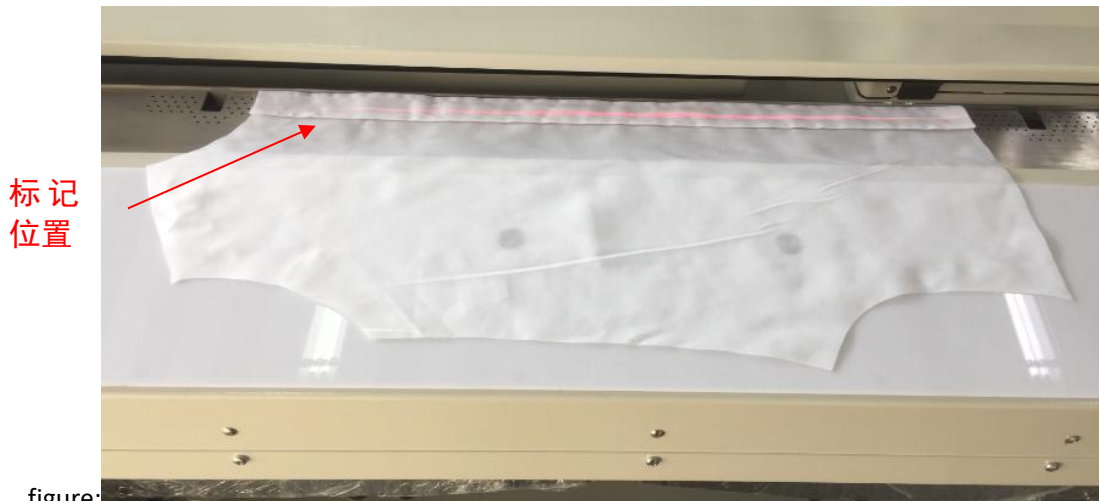figure:

Fabric description：

领口

正面

下摆

反面

The fabric is evenly spread on the pre laying board, the shoulder of men's cloth piece is facing right, the front is facing up, and the neckline is aligned with the mark at the mark position, as shown in the following figure：

标 记
位 置

The neckline of the women's cloth piece is placed to the left, facing up, and the neckline is aligned with the mark of the mark position, as shown in the following
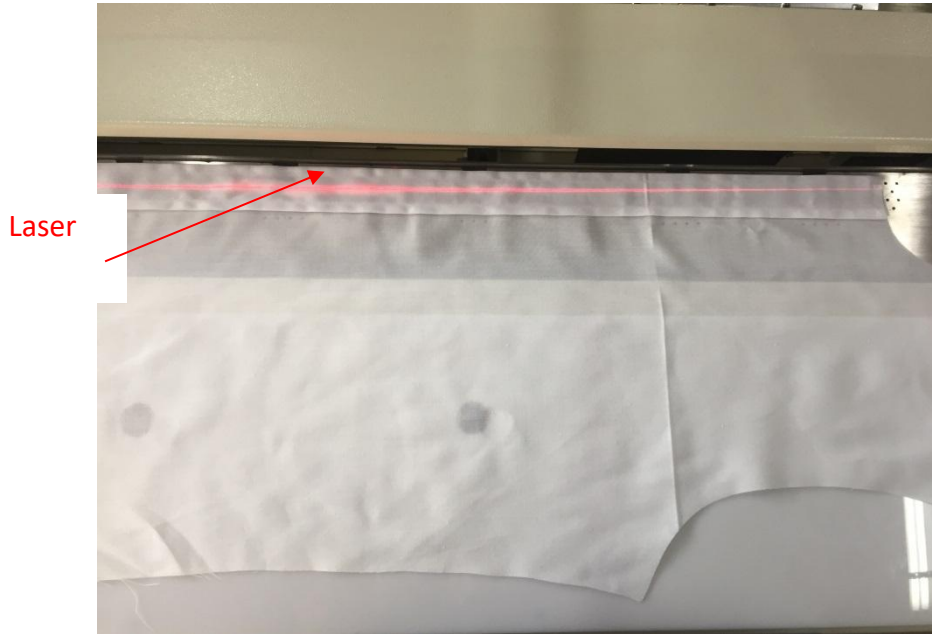

标 记
位 置

figure:

Start air absorption and adjust fabric

（1）Use the knee to lean on the knee switch , do not loosen it. At this time, the panel suction opens to absorb the fabric.
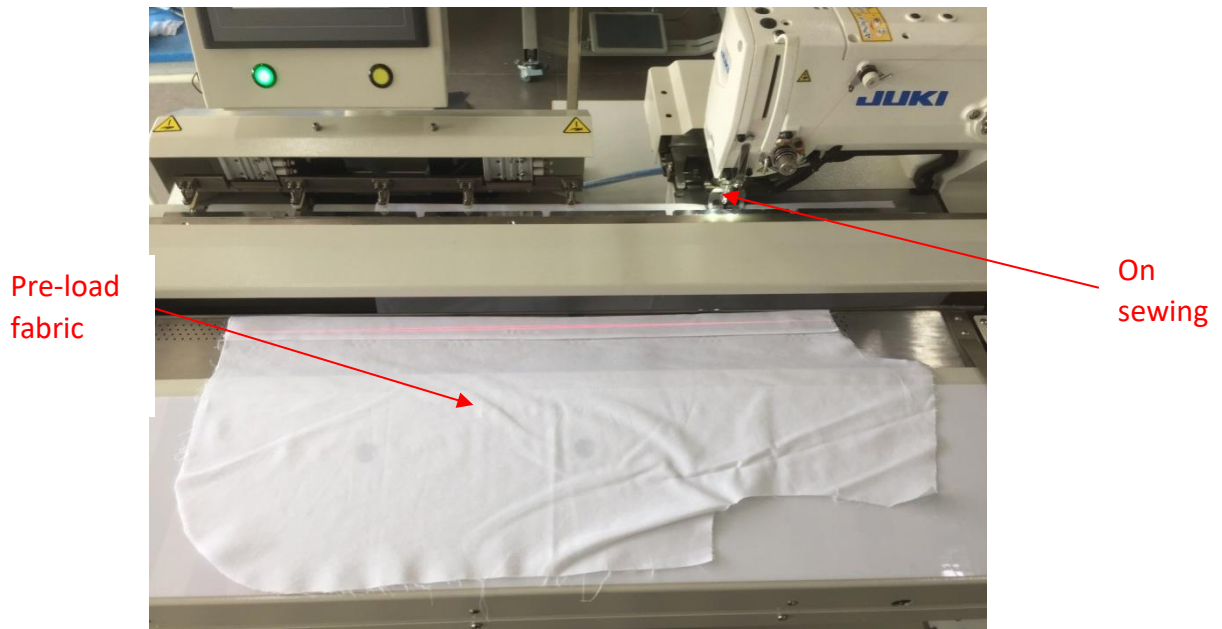
（2）The operator needs to adjust the position of the fabric to the best position. If it is necessary to align the bars, the laser spotlight needs to be adjusted, as shown in the following figure:

Laser

(3) After the fabric is adjusted, release the knee rest switch, and the program will perform automatic sewing.

Pre-load

When the first piece of fabric starts to sew automatically, the fabric can be placed in advance at this time, with the same action . As shown in the figure below, when the fabric is placed and adjusted, the knee can be released and the pre placement is finished. At this time, the system enters the cycle sewing mode.

Pre-load fabric

On sewing

When the "in sewing fabric" is finished, the "pre load fabric" enters the sewing area for sewing. Repeat in turn.
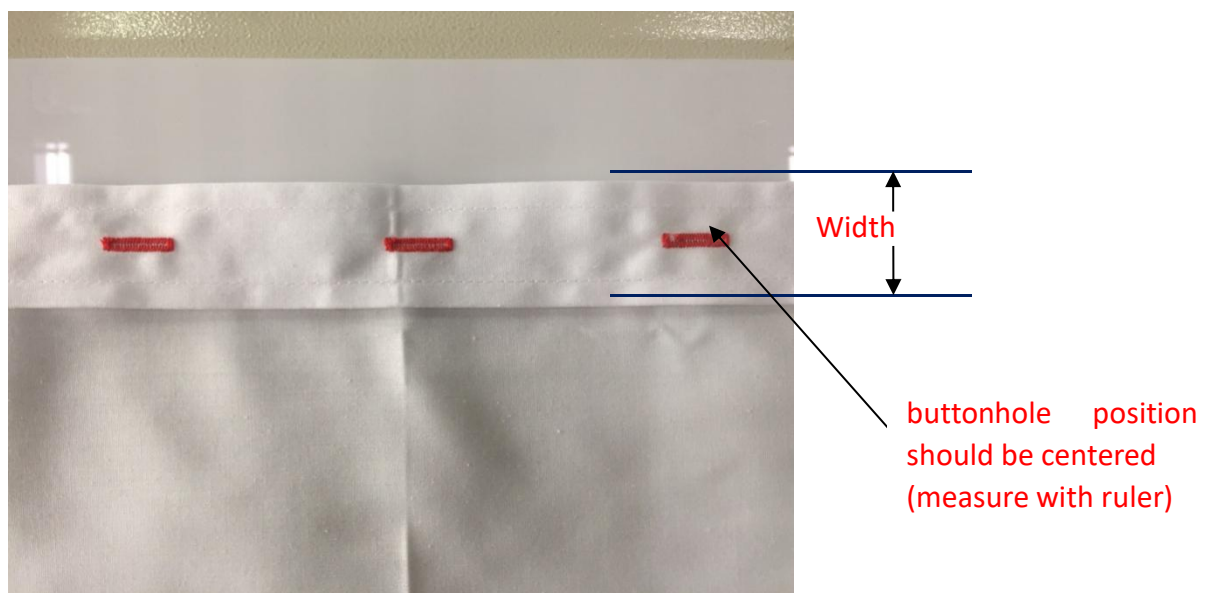
Shutdown

After operation, press the power button and fan button in 4.1. (1) to turn off the machine and fan.
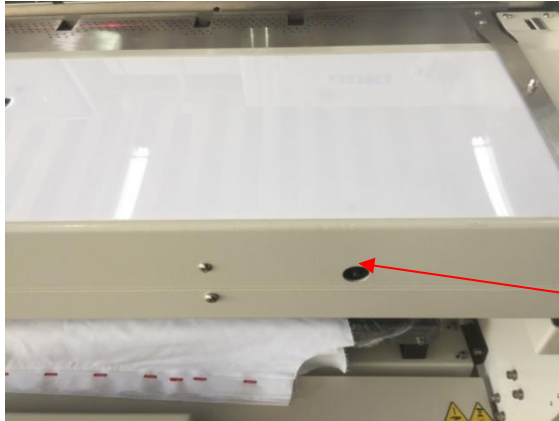
Adjustment instructions of relevant parts

Adjustment of fabric guard position

When sewing a certain style of cloth for the first time, the position of the buttonhole may deviate. At this time, it is necessary to adjust the position of the fabric guard. The figure below is the schematic description of the position of the keyhole:
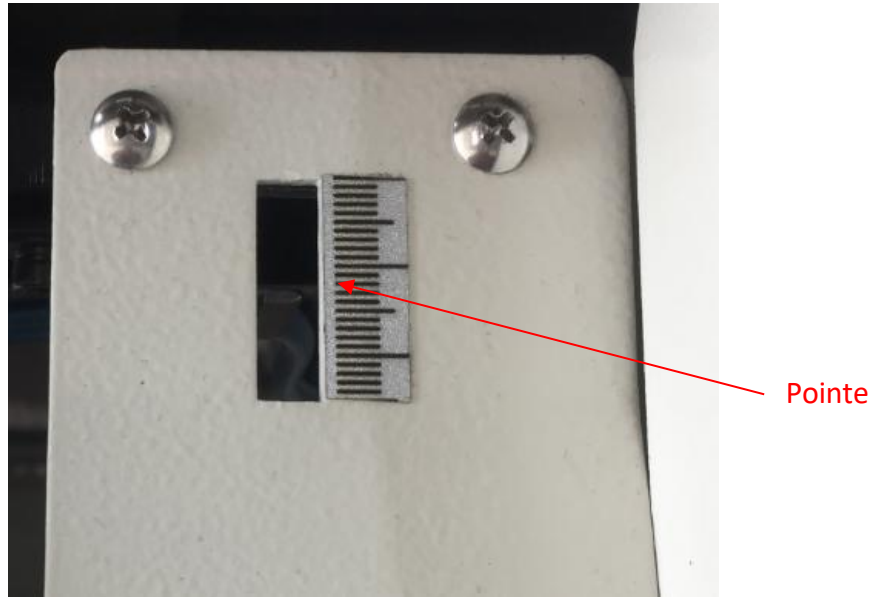

Width

buttonhole position should be centered (measure with ruler)

Handle：

Fabric guard：

Fabric
guard

Ruler indicate：

Pointe

When the buttonhole position is upward, rotate the handle anticlockwise and move the pointer upward to lower the buttonhole position.

When the buttonhole position is lower, rotate the handle clockwise and move the pointer downward to raise the buttonhole position.