

Button sewer indexer

(MB6006A)



Instruction Manual

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在使用本设备之前请先阅读本使用说明书. Please read the operation manual of the touch screen interface before using the device 请将本使用说明书放在便于查阅的地方保管 Please keep this operation manual of touch screen interface in convenient place for reference

版本信息/Version

2020.07

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Catalog

[1] Main interface description

The title bar at the top of the interface will display the current interface name (the name of the current button will be displayed when clicking the button), the USB flash drive prompt area (if a USB flash drive is inserted, the USB flash drive logo will be displayed in the title bar), the date, and the current version number in sequence



function	Кеу	Description
Motor reset	Reset	Reset the motor and start it.
Setting		Enter the settings interface
Display and switch the current pattern	002	Display the current style used, click to enter the style switching interface. In this interface, you can choose to switch between the used style and style settings, and cannot modify specific settings.
Pattern settings	Pattern setting	Click to enter the style modification interface, where you can choose to modify all style settings $_{\circ}$
Extra button	extra button	Manually feed the button
Display and Modify the Current button		Display the current style used and the spacing between each button. You can modify the spacing position by clicking on the
Spacing		spacing position and popping up a small keyboard

Suction mode	blowing mode continuous mode	Switch the current suction mode between continuous and intermittent modes. You need to turn on the suction switch to operate this button
Fabric detection switch	fabric detect Off	Switching the functional status of the fabric detection module
Thread breakage detection	thread breakage Off	Click to switch the status of the disconnection detection function
Secondary thread cutting	trimming twice Off	Enable secondary thread trimming
Suction switch	blower switch Off	Enable the suction function
Loose thread mode	thread losening mode Off	Enable thread loosen
Set the number of	bobbin capacity 100	Click to open the input interface and input the predetermined
shuttles		number of shuttles
Reset remaining shuttle count	remaining 0 reset	Reset the remaining number of shuttles after clicking
Increase Count	+	Count plus one
Reduce Count		Count minus one
Clear	Clear	Clear
Winding		Enter the winding mode, and a prompt box will pop up on the main interface. After the winding is completed, click the confirmation button in the pop-up box to end the winding mode

[2] Pattern settings modification

Click on the style number displayed in the main interface or click on style settings to enter thestylesettingsinterface,asshowninthefollowing

pattern setting			2022-	11-16		1.2.044不通讯测试成4
pattern 001_001 002_002 003_003 004_004 005_005 006_006			5 4	3 2 60 60	1	
007_007 008_008 009_009		NO	001	1	2	3
011_011 012_012 013_013		Pattern Name	001	4	5	6
014_014 015_015 016_016		button numbers	60.0	7	8	9
017_017 018_018 019_019		distance deviation	80.0	+/-	0	· ·
020_020 021_021 022_022	-	stacking timing	1000	A	ic)	CLR
\mathbf{X}						L

1. The left list is a style list. By selecting a style from this list, the right interface will switch to display data based on the selected style;

Function	Кеу	Description
Pattern No	NO 001	Display the currently selected pattern
Pattern name	Pattern Name 001	Display the name of the current style, click to enter the name modification interface to modify the current style name
Button numbers	button numbers 5	Display the number of buttons used in the current style. Select the current input box, and the input box will turn yellow as shown. At this time, the current number of buttons can be modified through the small keyboard on the right
Button distance	button distance 60.0	After selecting the current input box, you can synchronously modify the spacing of all nails and buckles
Distance deviation	distance deviation 80.0	Select the current input box to set the offset of the buckle position
Stacking time	stacking timing 1000	Select the current input box to set the receiving time

2. The right area shows the details of style settings



Select the position of the nail buckle spacing that needs to be modified, and enter the modified interval value through the keypad

• After modifying the corresponding settings in the interface according to the requirements, you need to choose to press the OK button in the bottom right corner to save the settings, otherwise press the Exit button in the bottom left corner to cancel the modification.

[3] User parameters

Select "Settings" from the main interface to open the user parameter directory interface

2022-11	16 1.2.044不通刊购出版本
AMETER	
-	
stacking setting	vibrator setting
Modified	
	2022-11 AMETER stacking setting Modified

FIRST LEVEL PARAMETER					
button feeding mode	stacking sotting	vibrator sotting	thread breakage		
setting	Stacking setting	vibrator setting	setting		
button feeder block	stack filping level	vibrator channel	Thread break		
plate move out overtime	blow delay timing	selection	detecting interval		
button feeder vertical	blowing time	vibrating timing			
shaft move down timing	blowing time	vibrating timing			
button feeder vertical					
shaft move up timing					
button feeder vertical					
shaft rotate timing					
button feeder vertical					
shaft rotate interval					
blowing timing while					
attaching button					

button feeder arm move		
down timing		
button feeder damp		
open timing		
button feeder damp		
receive button delay		
time		
button feeder damp		
receive button overtime		
thread losing timing		
right two stage presser		
foot work timing		

SECOND LEVEL PARAMETER					
PANEL AND DISPLAY	OTHER PARAMETERS	feeding setting			
Buzzer Sound Setting	Change language	feeding speed			
PANEL LUMINANCE SETTING	Power On Password	feeding motor startup speed			
PANEL LUMINANCE AUTO		feeding motor accelerate			
CLOSE SWITCH		speed			
WAITING TIME BEFORE PANEL		fooding motor ratio			
LUMINANCE CLOSE		reeding motor ratio			
Button Display Type		sewing placket maximum			
button Display Type		distance			

A、 button feeding mode setting



B、 stacking setting

Set Param	2022-11-16	1.2.044不通讯则武反本
stacking se	atting	01/01
	stacker filpping level blow delay timing	1
	blowing time	7
\mathbf{X}		
C	C、vibrator setting	
Set Param	2022-11-16	12.044不通讯师武成本
vibrator se	tting	01/01
	vibrator channel selection	2
	vibrating timing	1
\mathbf{X}		

D、 thread breakage setting

Set Param	2	022-11-16	1.2.044 不通讯师武反本
thread breakage setting			01/01
	Thread break detecting interval		1
\mathbf{X}			

E、 PANEL AND DISPLAY

Set Param	2022-11-16	12.044不通讯师武成本
PANELAN	D DISPLAY	01/01
	Buzzer Sound Setting	Buzzer Off
	PANEL LUMINANCE SETTING	100
	PANEL LUMINANCE AUTO CLOSE SWITCH	NON-AUTO_OFF
	WAITING TIME BEFORE PANEL LUMINANCE CLOSE	3
	Button Display Type	Icon
	display logo	hide

F、 OTHER PARAMETERS

 \mathbf{X}

Set Param	2022-11-16	12.044不通刊则武坂本
OTHER PA	XAMETERS	01/01
	Change language	EN
	Power On Password	YES
	EMBED COMMUNICATION	Off
\mathbf{X}		

G、 feeding setting

Set Param	2022-11-16	1.2.044不通讯师武坛
feeding setting		01/01
	Feeding speed	9
	feeding motor startup speed	10
	feeding motor accelarate speed	10
	feeding motor ratio	50
	sewing placket maximum distance	680
\mathbf{X}		

$\mathsf{H}_{\mathsf{v}} \ \mathsf{Modified}$

Select the modified settings at the bottom to view the user parameters that have been modified in the current system. You can modify the parameters again by directly clicking the corresponding parameter button, or by checking the box on the right side of the button to reset the parameters and restore them to factory parameters.

Param Changed	Ü	1	2022-11-16		12.044不通刊测试版本
Restore Selec	ted All Rest				01/04
			Current	Reset	
	button feeder block plate move out overtime		10	1	
	button feeder vertical shaft move down timing		10	1	
	button feeder vertical shaft move up timing		2	1	
	button feeder vertical shaft rotate timing		10	1	
	button feeder vertical shaft rotate interval		11	1.	
\mathbf{X}			•		

[4] System functions

Select Settings "to enter the system settings interface, where you can adjust the upper computer control board $_{\circ}$

Menu Mode		2022-11-08	1.2.044不通刊则式版本
Time and date	Update	second level parameter code change	third level parameter code change
Parameter Backup/Reset	Logoutput		

A、Time Date

Select and click on the time and date in the system function, and enter the correct password to enter the time modification interface. In this interface, you can configure the date and clock of the upper compute $_{\circ}$

Date/Time Setting M	ode				3	2022-11-08			1.2.044不通讯则武坂本
			10:55	•	SETH	OUR			
	÷			November	2022			>	
		Mon	Tue	Wed	Thu	Fri	Sat	Sun	
	44	31	1	2	3	4	5	6	
	45	7	8		10	11	12	13	
	46	14	15	16	17	18	19	20	
	47	21	22	23	24	25	26	27	
	48	28	29	30	1	2	3	4	
	49	5	6	7	8	9	10	11	
\mathbf{X}								-	ſ

B、 Software upgrade

Select and click on the software upgrade option in the system function, and enter the correct password verification to enter the software upgrade interface. The upgrade file selected for this option needs to be selected from the USB flash drive, and the USB flash drive and upgrade file need to be prepared in advance

Update Program and Correlative Files		2022-11-16	1.2.044不通刊测试版本
LCD program	Update Panel Program		
Main control board program	Update Contor Program		
Screen	Update Logo		
Icon	Update System Icon		
company logo	Change Company logo		
Back		Version management	Enter
Function		Description	
LCD screen progra	m	Select the LCD screen program upgrade file in the	USB flash

Function	Description
LCD screen program	Select the LCD screen program upgrade file in the USB flash
	drive with this option. After selecting the file, click OK. When
	prompted to restart, restart the LCD screen to complete the
	upgrade. It is important to confirm that the selected upgrade
	file is the LCD screen program. Choosing the wrong upgrade file
	will cause the program to crash. The default name of the LCD

	screen program is BCPanel.bin
Main control board program	Select the LCD screen program upgrade file in the USB flash
	drive with this option. After selecting the file, click OK. When
	prompted to restart, restart the LCD screen to complete the
	upgrade. It is important to confirm that the selected upgrade
	file is the LCD screen program. Choosing the wrong upgrade file
	will cause the program to crash. The default name of the LCD
	screen program is BCPanel.bin
Boot animation	Use this option to select the new startup animation of the LCD
	screen in the USB flash drive. Select the file and click OK. When
	prompted to restart, restart the LCD screen to complete the
	replacement. The default name for the startup animation is
	logo. bin
System icon	Select the new system icon for the LCD screen in the USB flash
	drive with this option, select the file, click OK, and when
	prompted to restart, restart the LCD screen to complete the
	replacement. The system icon defaults to BClcon. bin
Versioning	Click to enter the LCD screen historical version interface, where
	you can view and trace the historical version of the LCD screen.
	Select the version you want to trace and confirm. When
	prompted to restart, restart the LCD screen to complete version
	tracing.

Software upgrade process:

1. After clicking the corresponding project to upgrade, it will enter the USB flash disk file directory interface, where the button on the blue background is a folder, and the button on the green background is a file. You can return to the upper level or root directory through the foundation make-up button, and select the corresponding upgrade file in this interface (be sure to select the correct upgrade file, and the wrong upgrade file will lead to software problems)

2. Click on the confirmation box that pops up to start the upgrade. When prompted to restart, restart the machine to complete the upgrade operation

File directory selection			2022-11-08	1.2.044不画形测试版本
back to root directory				
back to the parent directory				
/home/bestctrl/Data/udisk				
	FORMER PAGE	1/1	NEXT PAGE	
\mathbf{X}				Ļ

 C_{v} Second level password modification and third level password repair

After clicking, verify the corresponding level password to enter the corresponding password modification interface. Enter the corresponding information in this interface and click OK to complete the password modification

New Passwo	ord Setting				(Ö	2022-11-08			1.2.044	不通刊测试版本
			Cur-Password: New-Password: Confirm:								
	1	2	3	4	5	6	7	8	9	0	
	Q	w	E	R	Т	Y	U	1	0	Р	
	A	S	D	F	G	н	J	к	L	#	
	Z	x	с	V	В	N	М	-	-		
\mathbf{X}						LR					ſ

D、 Parameter backup and recovery

Click to verify the password and enter the backup and recovery interface $_{\circ}$

PARAMETER B	ACKUP/RESET			2022-11-08	12.044不通刊测试成
User Params	DEFAULT PARAMETER	ORIGINAL PARAMETER	Confugiration file copy to new machine]	
		COPY DATA TO PEN DRIVE		RECOVER MACHINE DATA THROUGH PEN DRIVE	
\mathbf{X}					
PARAMETER	ACKUP/RESET			2022-11-08	1.2.044不画形则武成本
PARAMETER E	ackup/reset Default parameter	ORIGINAL PARAMETER	Confugitation file copy to new machine	2022-11-08	1.2.044不通讯测试版本
PARAMETER E	ackup/reset Default parameter	ORIGINAL PARAMETER	Confugiration file copy to new machine	2022-11-08	12.044不適形防止版本

PARAMETER	BACKUP/RESET				2022-1	1-08	1.2.044不通讯测试版4
User Params	DEFAULT PARAMETER	ORIGINAL PARAMETER	Confugiration file copy to new ma	chine]		
			INITIALIZE MACHI	INE DA	TA(PLS SELECT)		
		<-No Data>				<-No Data->	
		<-No Data->				<-No Data->	
		<-No Data>				<-No Data->	
		<-No Data->				<-No Data->	
		-No Data->				<-No Data->	
			Previous page :	1/1	Next page		
\mathbf{X}							
PARAMETER	BACKUP/RESET				2022-1	1-08	1.2.044不通讯师武友
PARAMETER I	BACKUP/RESET DEFAULT PARAMETER	ORIGINAL PARAMETER	Confugiration file copy to new ma	achine	2022-1	108	12.044不適刊则进起
PARAMETER User Params	BACKUP/RESET DEFAULT PARAMETER	ORIGINAL PARAMETER	Confugiration file copy to new ma	achine	2022-1	1-08 copy data frompen drive to machine	1.2.044不)通讯测击振

There are four types of parameter backup and recovery in this interface. User parameters and one click switch require a USB flash drive as a container for storing and retrieving backup files, while initial parameters only support recovery.

data type	Description		
User parameters	Back up the current model parameters to a USB flash drive or restore the		
	parameters from the previously saved parameter files to this program. The		
	parameter files are saved on the USB flash drive, and after pressing, enter the		
	USB flash drive file list and choose the save directory yourself. Be careful not		
	to save them in the root directory of the USB flash drive		
Factory	Backup the current model parameters to generate a factory parameter file, or		
parameters	read the parameters from the factory parameter file on the LCD screen and		
	restore them to this program. The parameter file is directly saved on the LCD		

	screen without the need for a USB flash drive
Initialization	You can select the parameter file of the corresponding model in the LCD
	screen and restore the parameters to this program. This function can only be
	used for recovery and cannot be backed up
One click	You can save the data used in this program as a file and then restore it on
replacement	another LCD screen, achieving the function of changing the LCD screen with
	one click. The parameter files are saved on the USB flash drive, and after
	pressing, you can enter the USB flash drive file list and choose the save
	directory yourself. Be careful not to save it in the root directory of the USB
	flash drive

Backup Restore Steps:

1. Select the parameter type that needs to be backed up and restored, switch to its interface, and click on the backup or restore option

2. After selection, a second confirmation box will pop up to confirm whether to execute. If executed, the current corresponding parameters will be saved in the corresponding directory of the USB drive or LCD screen device, or the corresponding data will be read from the corresponding directory of the USB drive or LCD screen device

PARAMETER BACKUP/RESET	Ü	2022-11-08	12.044不適和测试反
(I-349)BACKUP PARAMETER		-	
CONFIRM TO BACKUP SYSTEM PARAMETERS TO SELECTED FI	le(The Original File Will be coverd)?		
\mathbf{X}			J

	_		
(I-350)Recovery Paramete	r		
ONFIRM TO RECOVERY SYSTEM PARAMETERS FROM SE	ected file(The original parameter will	BE COMERDI)?	
			G

E、 Output Log Settings

In this setting, the operation logs of the LCD screen and the main control board can be output, and the level of log information can be set. The output logs of the LCD screen can only be saved in the USB flash drive, while the output methods of the main control board can be saved through jLink, USB flash drive, and serial port. Be sure to insert the corresponding media before starting log output, and also stop log output before removing the media

Log output	(2022-11-08	1.2.044不通形则式成4
Panel Main board			
	Panel Logger Level Off No 1. Ensure perc 2. pls stop log output be	ite: irive connected ifore removing pen drive	
	start log output	stop log output	
\mathbf{X}			

Thora	ara tha	following	ontions	in tha	0.11+D11+		wal antian
inere	are the	IONOWINE	ODLIONS	in the	ouldul	105 16	everoption
			0000000		00.000.00		

Log level options	Description
Do not output logs	Stop log output
Output Fatal Log	Only output fatal logs
Output logs of severity level and above	Output log information for fatal and severe

	levels
Output warning level and above logs	Output log information for fatal, severe, and warning levels
Output ordinary level and above logs	Output log information except for debugging
	and scanning levels
Output debug level and above logs	Output log information except for scan level
Output scan level and above logs	Output all log information

[5] Factory mode

Select Settings>Factory Mode to enter the factory mode interface, where you can perform factory mode testing



$A_{\scriptscriptstyle N}$ Software version

Select and click the software version button to enter the software version interface, where you can view the LCD program version, main control board program version, current device type, and sub models

Software Versi	ion	8	2022-11-16	1.2.044不通讯师击成本
	Panel Version :	BC-v1.2.044不適形测试版本		
	Main Control Board Version :	BC-		
	device type :	门熊朋机]
	device sub type :	兄弟机头款		
\mathbf{X}		电机参数		

B、 Input signal

Select and click the input signal button to view the current input signal. This interface displays all the input signals that will exist for this machine. The color of the square after the text can be used to determine whether there is a signal coming in. White represents no signal input, and green represents signal input.

Input Signal Detection	Ü	2022-11-16	1.2.044不通讯师武版4
reset key		detect trimming	
button feeder vertical shaft lower limit	f	feeding motor right limit	
button feeder arm lower limit	f	feeding motor left limit	
button feeder arm move to desired position	s	sewing start key	
button feeder arm move to home position	1	Thread-Break Detection	
button feeder block plate move out		EMERGENCY SWITCH	
button clamp move to desired position	k	knee switch	
detect sewing placket	F	presser foot signal	
\mathbf{X}			

C、 output signal

Select to click on the input signal button to enter the output signal testing interface. By clicking on the button in this interface, output signals of the corresponding button functions are transmitted, and the machine is detected to perform corresponding operations based on the transmitted operation signals.

Output Detection Mode	2022-11-16	1.2.044不通讯师遗术
Output signal duration 10	Output signal execution times 10	
button feeder vertical shaft up/down valve	button feeder block plate move back/out value	stacking motor up/down valve
button feeder vertical shaft rotate valve	button feeder damp valve	right presser foot second stage up
button feeder arm up/down value	button feeder blower valve	stacker valve
button feeding valve	button feeder thread tension valve	left presser foot valve
	FORMER PAGE 1/2 NEXT PAGE	
\mathbf{X}	0/1 0&1 0-1 R	

The content of the output signal can be customized, and the type of output signal and parameter settings at the top can be controlled through the bottom

Function	Description
0/1	Perform an output signal state switch, and
	change the current output state at this time,
	regardless of the duration and number of
	executions
0&1	Perform a timed switch of the output signal,
	change the current state for a period of time,
	and then restore to the original state. The
	duration is set for the duration of the output
	signal, and is not affected by the number of
	executions
0-1 1-0	Perform multiple time-limited switching of
	output signals, perform multiple time-limited
	switching of signals, set the duration of a single
	signal as the output signal duration, and the
	total number of execution times as the output
	signal execution times
R	Output the signal in the format set in the
	current signal parameter settings, independent
	of duration and execution times
Output signal duration	Set the duration after signal switching
Output signal execution times	Set the number of execution times for
	switching signals

As shown in the following figure, the output signal will change when in the 0/1 state, and it will remain unchanged for a period of time before being restored when in the 0&1 state. In the 0-1 1-0 state, the output signal will undergo several steps of the 0&1 state, and finally restored



 $D_{\sim}\,$ Single axis testing

Select and click the single axis test button to enter the single axis test interface. At this time, all axes are not selected. Select and press the axis that needs to be modified, and the button will change. After selection, use the forward or reverse buttons to test whether the selected axis can be used normally. At the same time, you can also choose to reset the corresponding axis.

Single Axis Test				D	2022-11-08			1.2.044不通刊测试版本
s	Select Motor(Can M	ultiSelect) +CW-(zaw			Home	Single Avis	
	x	Z				XReset	ZReset	
•	Y	U	+	+		Y Reset	U Reset	
	S	V				S Reset	VReset	
\mathbf{X}								

E、 Operation information

Selecting Factory Mode: Enter the operation information to view the operation information of the current model

Run Note Mode	2022-11-08	12.044不重刊测试版本
Totla Run Time:	Oh	Clear
Total Serving Products:	196712	Clear
Total PowerOn Time:	Oh	Clear
Total Sewing Stitches:		Clear
\mathbf{X}		

F、Alarm Record

Select Factory Mode "Alarm Record to enter the alarm record interface, where you can see the historical record of the equipment's alarm information. Each alarm record has its error code and the current number of production pieces

Error Note List					2022-11-08	1.2.044	行通讯则动版本
1	Error No.:[E-019]	Date:2022-10-21 22:11:20				 	
2	Error No.:[I-271]	Date: 1970-01-01 08:00:12					
3	Error No.:[I-271]	Date: 1970-01-01 08:00:13					
4	Error No.:[[-271]	Date: 1970-01-01 08:00:00					
5	Error No.:[I-271]	Date: 1970-01-01 08:00:00					
6	Error No.:[I-271]	Date: 1970-01-01 08:00:00				 	
\mathbf{X}			<	>		CLR	③

You can select the serial number of the error message and press the button to view the problem represented by the current error code $_{\circ}$

Error Note List		2022-11-08	1.2.044不通讯则进拔本
(E-19)Emergency Switch Is Press Down	1	-	
Please Check Emergengry Switch Status Press 4-home> When Emergency Switch Up,			

G 、 LCD detection

Select Factory Mode: LCD detection starts the LCD screen detection mode. At this time, the LCD screen enters a solid color display state, and clicking can switch colors. At this time, it is necessary to self detect whether there are any bad points in the LCD screen.



H、Functional testing

Select Factory Mode "function test to enter the testing interface and test various functions of the machine

functions test		Ü	2022-11-16	12.044不通讯则武运
	vibrator test	single step test	stacking test	
	Channel1		Channel2	
	Channel3		Channel4	
		Start		
\mathbf{X}				

 Function
 Key
 Description

 channel select
 Image: Channel of the four channels for testing

 Start/Stop
 Start

Start or stop the vibration disk test

functions test			2022-11-16	12044不通讯师进版
	vibrator test	single step test	stacking test	
		last step		
		next step		
		Reset		
X				

Function	Кеу	Description
----------	-----	-------------

Last step	last step	Perform the previous action
Next step	next step	Perform the next step
Reset	Reset	Perform a reset operation to restore the machine to its initial position

functions test			2022-11-16	12.044不通孔测试版本
	vibrator test	single step test	stacking test	
	stacking motor working time stacker filpping level blow delay timing	1000		
	blowing time	7		
	ſ			
		stacker test		
\mathbf{X}				

Function	Кеу	Description
Stacking motor	stacking motor working time	Click on the data location to enter
working time		modification mode, where you can
		modify the execution time of the
		material receiving motor
Delayed blowing	stacker filming la al blaudelau timing	Modify the delay blowing time of
time for material	stative input grever brow deay uniting	material dispensing
dispensing		
Blow time	blowing time 7	Modify the blowing time
Stacker test	stacker test	Start the stacker test