



MEASURE*fix*

SETUP INSTRUCTIONS MEASURE*fix* TABLE

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Thank you for your interest in **MEASURE***fix* !

Welcome to the **Industry 4.0**

MEASUREfix is a patented linear digital measuring system for the apparel industry. We assure to provide a high quality and reliable product. MEASUREfix is designed to offer the highest precision in the measured garments. It assists in obtaining accurate measurements, record them automatically and extract the information you need to make decisions, as when deviation from expected values appears.

Key points are marked throughout the document:
These markers will provide you with information on the table and it's functionality.





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MEASUREfix TABLE





WARNINGS

MEASUREfix TABLE



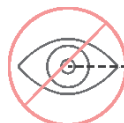


SAFETY WARNINGS

MEASUREfix TABLE



Connect the power supply and the display/output device in accordance with the safety regulations for electrical equipment.



Do not look into the beam or users of telescope optics irradiate class 2M laser. According to DIN EN 60825-1: 2015-07.



The table must not be exposed to any aggressive media.
eg. detergents, cooling emulsion



Danger to the eyes due to laser radiation.
Close your eyes or turn away immediately if the laser radiation hits the eye.



The MEASUREFIX table has a laser power of up to 8 mW. Classified in laser class 2M.



The laser areas must be clearly and permanently marked when the laser beam is in the working and traffic area.



Avoid constant exposure of dust and water to the sensors.



The supply voltage must not exceed specified limits.



Avoid shocks and knocks to the table.



Class 2M lasers are not subject to notification. A laser safety officer is not required.



START UP

MEASUREfix TABLE

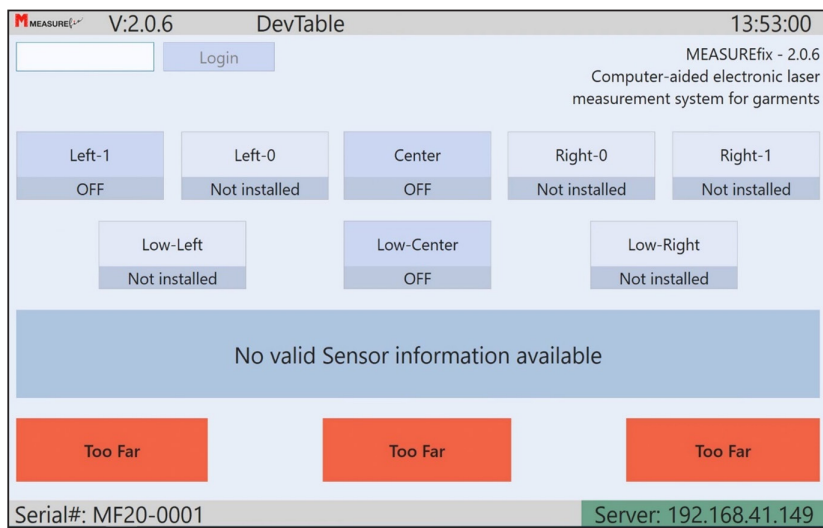




START UP

MEASUREfix TABLE

1. Connect the power cable and press the power button.
2. Startscreen.





LASER ADJUSTMENT

MEASUREfix TABLE



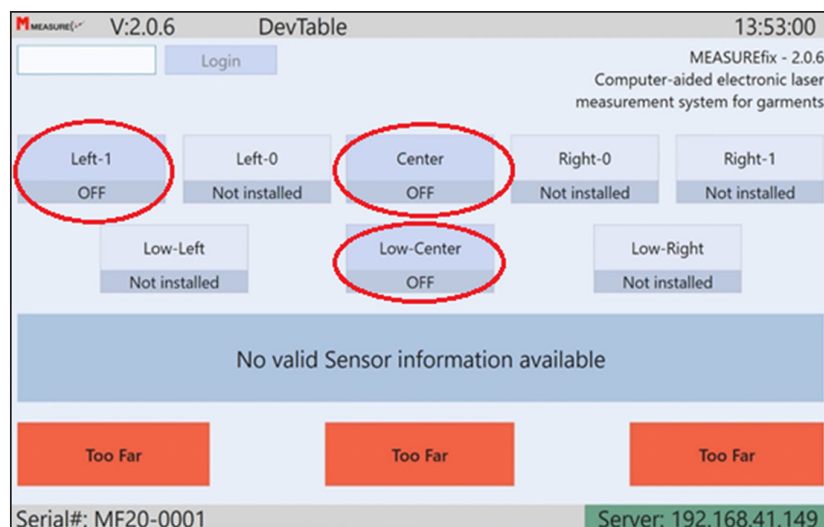


LASER ADJUSTMENT

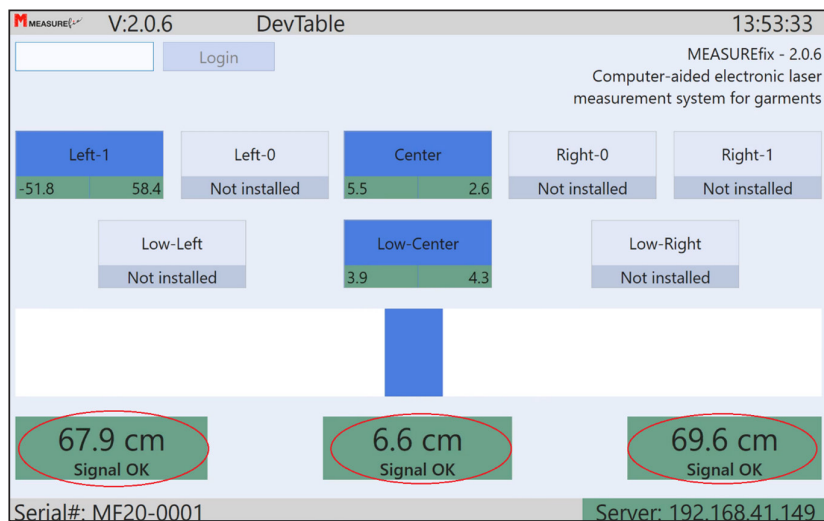
MEASUREfix TABLE

TEST REFERENCE LASER

Select the marked reference laser. The table has 3 reference lasers in the standard version. The MEASUREfix table can be extended to have up to 8 reference lasers.



When placing any kind of item (for example the calibration tool) on the table, The MEASUREfix table will show first readings. Move the item along the horizontal centerline to the left and right to see first action. All readings are still without calibration. If the marked boxes are beige instead of green, the laser is in the warmup mode. Please wait until it says **Signal OK**.



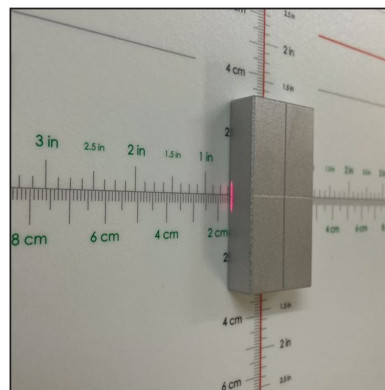
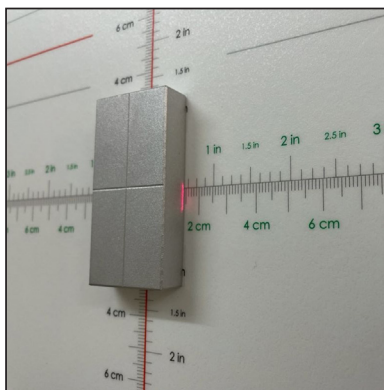
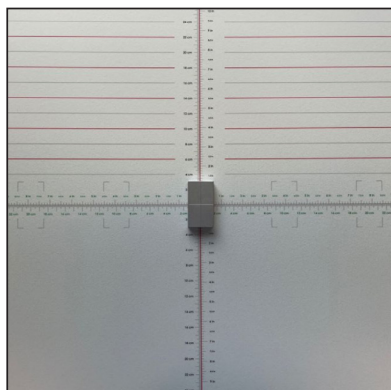


LASER ADJUSTMENT

MEASUREfix TABLE

LASER ADJUSTMENT

1. Place the calibration tool in the center and verify, on the left and right sides of the board, if the lasers are well adjusted.
2. The lasers have to show the following:



In case that the position has changed, you can adjust as follows:

1. Change laser angle.
2. Change laser horizontal height.





LASER CALIBRATION

MEASUREfix TABLE



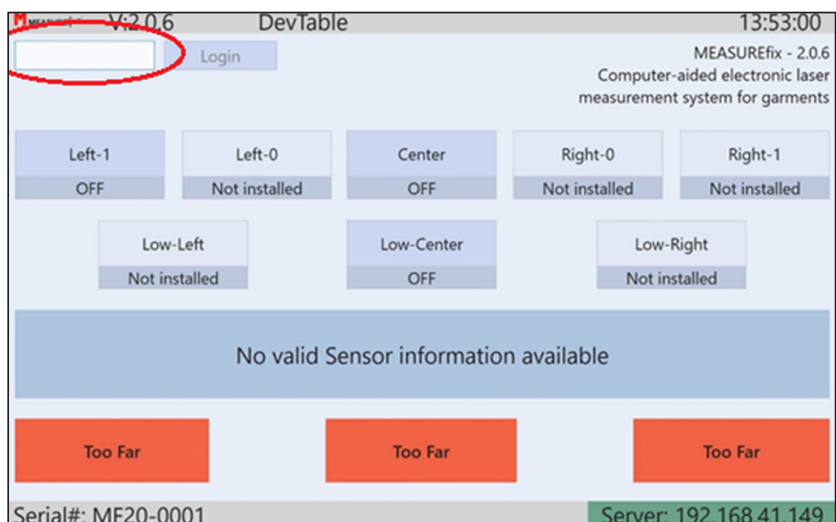


LASER CALIBRATION

MEASUREfix TABLE

CALIBRATING MEASUREMENT SENSORS

1. Type admin to enter into the admin mode or use the **RED** RFID in order to login.



2. Calibration of left and right measurement sensors (marked red)





LASER CALIBRATION

MEASUREfix TABLE

It is important to wait until measurement sensors have finished warming up!
The color of the measurement squares will change from beige to green after warmup.
It is not possible to calibrate when the sensors have not finished warmup.

3. Choose calibration.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:49:33

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)

Auto. logoff: Never

Login: Name only

UI Theme: Blue

Measurement Settings

Measure-Range: Range \pm 3.0 cm

Network Settings

Tablename: Test

Server: 192 . 168 . 41 . 149

Port: 8008

Label Printing

Barcode: Code 128

Printing mode: If out of range

Print sections: All sections

Processing

Section: Never ask

Garment: Ask on failure

Man. Overwrite: Enabled

MEASUREfix OS update

Ver. Installed: 2.0.6

Available Ver.

Update

Serial#: MF20-0001 Server: 192.168.41.149

4. Choose Select Laser: Left & Right Sensor

MEASUREfix V:2.0.6 User: 0005590059(A) 13:49:42

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value
Left-5	29.11.2020	209.93	-
Left-4	29.11.2020	310.46	-
Left-3	29.11.2020	411.18	-
Left-2	29.11.2020	511.07	908.59
Left-1	29.11.2020	611.97	809.97
Center	29.12.2020	711.16	711.70
Right-1	29.11.2020	811.70	610.44
Right-2	29.11.2020	913.01	511.05
Right-3	29.11.2020	-	410.76
Right-4	29.11.2020	-	310.48
Right-5	29.11.2020	-	210.47

Position: Cal-Pos: Center

Stored Calibration Values

Sensor value: 711.16 711.70

Date/Time: 29.12.2020 - 13:32:28

Current Calibration Values

Sensor value: 712.00 710.00

Signal OK Signal OK

Accept

Serial#: MF20-0001 Server: 192.168.41.149





LASER CALIBRATION

MEASUREfix TABLE

5. Place the calibration tool on the marked field in the center.

NOTE: Placing the calibration tool precisely in the marked square on the board will result in a more accurate calibration.



6. Press accept.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:49:42

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value	Position:	Cal-Pos: Center
Left-5	29.11.2020	209.93	-	Stored Calibration Values	
Left-4	29.11.2020	310.46	-	Sensor value:	711.16 711.70
Left-3	29.11.2020	411.18	-	Date/Time:	29.12.2020 - 13:32:28
Left-2	29.11.2020	511.07	908.59	Current Calibration Values	
Left-1	29.11.2020	611.97	809.97	Sensor value:	712.00 710.00
Center	29.12.2020	711.16	711.70	Signal OK Signal OK	
Right-1	29.11.2020	811.70	610.44	Accept	
Right-2	29.11.2020	913.01	511.05		
Right-3	29.11.2020	-	410.76		
Right-4	29.11.2020	-	310.48		
Right-5	29.11.2020	-	210.47		

Serial#: MF20-0001 Server: 192.168.41.149

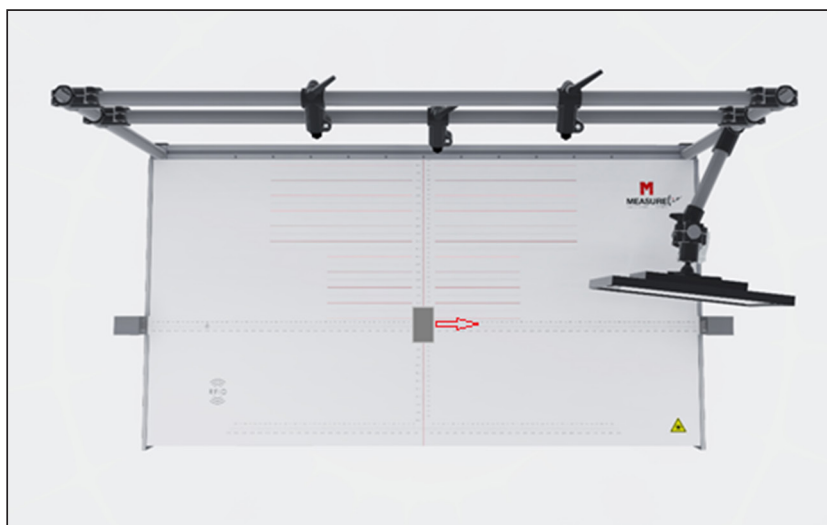




LASER CALIBRATION MEASUREfix TABLE

7. Move calibration board to the next marked field (Cal-Pos.: Right-1) . Place as precisely as possible.

NOTE: The table will recognize the position automatically.



8. Press accept.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:49:52

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value	Position:
Left-5	29.11.2020	209.93	-	Cal-Pos: Right-1
Left-4	29.11.2020	310.46	-	
Left-3	29.11.2020	411.18	-	
Left-2	29.11.2020	511.07	908.59	
Left-1	29.11.2020	611.97	809.97	
Center	29.12.2020	712.11	709.88	
Right-1	29.12.2020	811.45	611.16	
Right-2	29.11.2020	913.01	511.05	
Right-3	29.11.2020	-	410.76	
Right-4	29.11.2020	-	310.48	
Right-5	29.11.2020	-	210.47	

Stored Calibration Values

Sensor value: 811.45 611.16

Date/Time: 29.12.2020 - 13:49:52

Current Calibration Values

Sensor value: 811.00 Signal OK 611.00 Signal OK

Accept

Serial#: MF20-0001 Server: 192.168.41.149

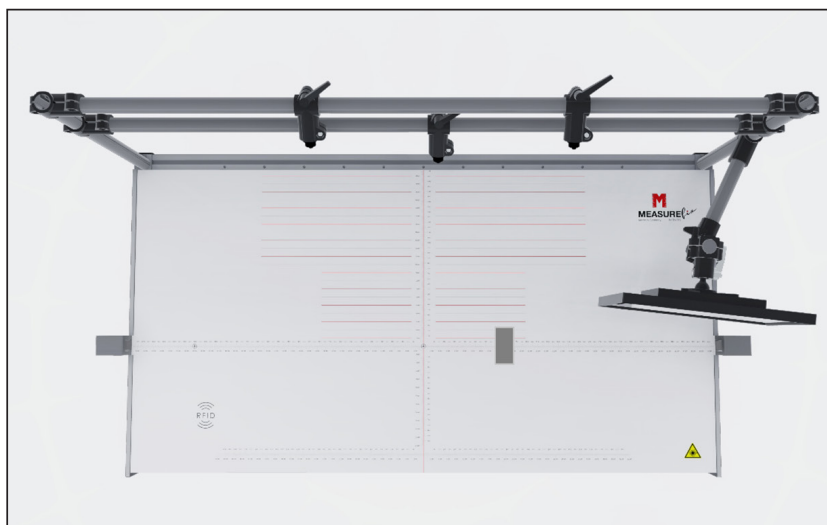




LASER CALIBRATION

MEASUREfix TABLE

9. Move position to the right (Cal-Pos.: Right-2)



10. Press accept.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:49:49

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value	Position:
Left-5	29.11.2020	209.93	-	Cal-Pos: Right-2
Left-4	29.11.2020	310.46	-	
Left-3	29.11.2020	411.18	-	
Left-2	29.11.2020	511.07	908.59	
Left-1	29.11.2020	611.97	809.97	
Center	29.12.2020	712.11	709.88	
Right-1	29.11.2020	811.70	610.44	
Right-2	29.11.2020	913.01	511.05	
Right-3	29.11.2020	-	410.76	
Right-4	29.11.2020	-	310.48	
Right-5	29.11.2020	-	210.47	

Stored Calibration Values

Sensor value: 913.01 511.05

Date/Time: 29.11.2020 - 15:06:15

Current Calibration Values

Sensor value: 812.00 501.00
Signal OK Signal OK

Accept

Serial#: MF20-0001 Server: 192.168.41.149





LASER CALIBRATION

MEASUREfix TABLE

11. Move position to the right (Cal-Pos.: Right-3)



12. Press accept

MEASUREfix V:2.0.6 User: 0005590059(A) 13:49:55

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value
Left-5	29.11.2020	209.93	-
Left-4	29.11.2020	310.46	-
Left-3	29.11.2020	411.18	-
Left-2	29.11.2020	511.07	908.59
Left-1	29.11.2020	611.97	809.97
Center	29.12.2020	712.11	709.88
Right-1	29.12.2020	811.45	611.16
Right-2	29.11.2020	913.01	511.05
Right-3	29.11.2020	-	410.76
Right-4	29.11.2020	-	310.48
Right-5	29.11.2020	-	210.47

Position: **Cal-Pos: Right-3**

Stored Calibration Values

Sensor value: 410.76

Date/Time: 29.11.2020 - 15:06:26

Current Calibration Values

Sensor value: **913.00** **395.00**
Signal OK Signal OK

Accept

Serial#: MF20-0001 Server: 192.168.41.149





LASER CALIBRATION

MEASUREfix TABLE

13. Move position to the right (Cal-Pos.: Right-4)

NOTE: The left sensor will be out of range, therefore the sensor value will appear in a red marked field (too far). This is not an error!



14. Press accept

MEASUREfix V:2.0.6 User: 0005590059(A) 13:50:08

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value	Position:
Left-5	29.11.2020	209.93	-	Cal-Pos: Right-4
Left-4	29.11.2020	310.46	-	
Left-3	29.11.2020	411.18	-	
Left-2	29.11.2020	511.07	908.59	
Left-1	29.11.2020	611.97	809.97	
Center	29.12.2020	712.11	709.88	
Right-1	29.12.2020	811.45	611.16	
Right-2	29.12.2020	912.62	511.38	
Right-3	29.11.2020	-	410.76	
Right-4	29.11.2020	-	310.48	
Right-5	29.11.2020	-	210.47	

Stored Calibration Values

Sensor value: 310.48

Date/Time: 29.11.2020 - 15:06:35

Current Calibration Values

Sensor value: Too Far 334.00 Signal OK

Accept

Serial#: MF20-0001 Server: 192.168.41.149



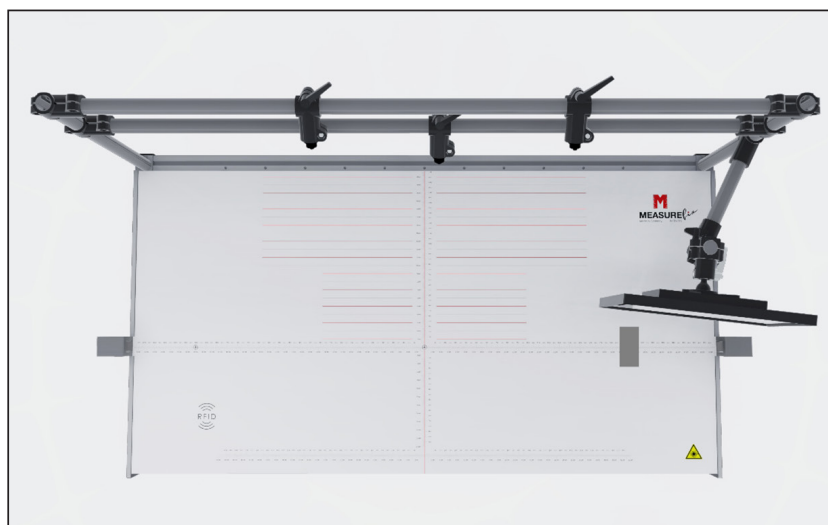


LASER CALIBRATION

MEASUREfix TABLE

15. Move next position to the right (Cal-Pos.: Right-5)

NOTE: The left sensor will be out of range, therefore the sensor value will appear in a red marked field (too far). This is not an error!



16. Press accept.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:50:14

Home Selected Laser: Left & Right Sensor Back

Pos	Date	L-Value	R-Value	Position:
Left-5	29.11.2020	209.93	-	Cal-Pos: Right-5
Left-4	29.11.2020	310.46	-	Stored Calibration Values
Left-3	29.11.2020	411.18	-	Sensor value: 210.47
Left-2	29.11.2020	511.07	908.59	Date/Time: 29.11.2020 - 15:06:48
Left-1	29.11.2020	611.97	809.97	Current Calibration Values
Center	29.12.2020	712.11	709.88	Sensor value: Too Far 207.00 Signal OK
Right-1	29.12.2020	811.45	611.16	Accept
Right-2	29.12.2020	912.62	511.38	
Right-3	29.12.2020	-	412.00	
Right-4	29.11.2020	-	310.48	
Right-5	29.11.2020	-	210.47	

Serial#: MF20-0001 Server: 192.168.41.149

REPEAT PROCEDURE FOR THE LEFT SIDE OF THE TABLE





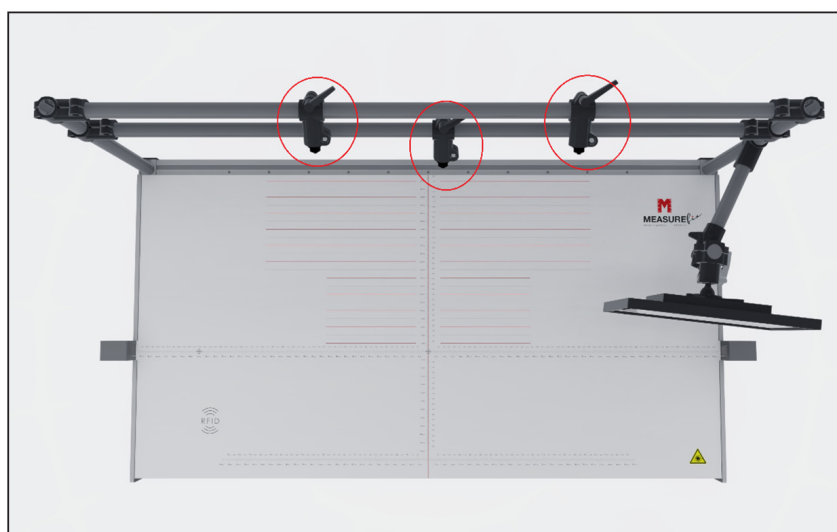
LASER CALIBRATION

MEASUREfix TABLE

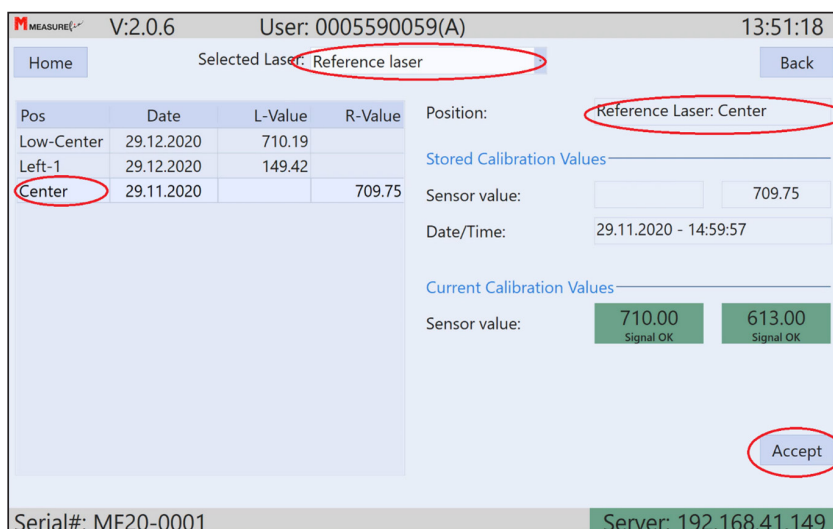
CALIBRATING REFERENCE LASER

NOTE: The reference laser is used to show the placement position of a garment. It is a 0 position for the table. Positioning of the lasers can be in any place needed for reference.

Example: When measuring the hip, the center ref. laser will show the position of the center of the garment.



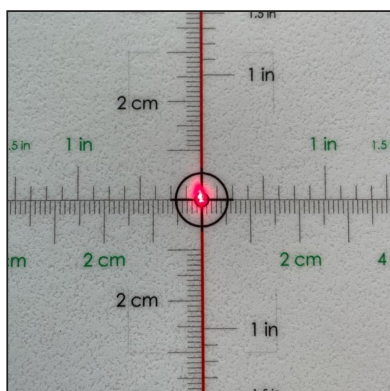
1. Press selected laser and choose: Reference Laser and then Center. ("Reference Laser.: Center" will appear on the right side of the screen). The Reference Laser center will switch on.





LASER CALIBRATION MEASUREfix TABLE

2. Place the laser point in the center as below.



3. Fix the reference laser into position. The marking on the table is just an orientation. Place the pointer into any position on the horizontal line. This will be the 0 Position for the MEASUREfix table.

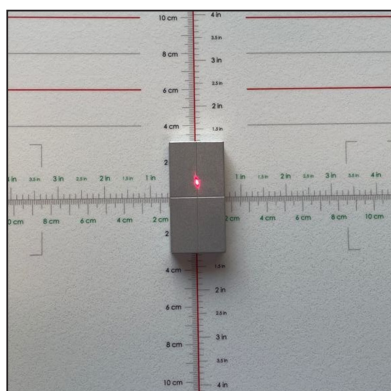




LASER CALIBRATION

MEASUREfix TABLE

4. Place the calibration tool in the center of the table.



5. Press Accept

6. Press Lef-1

The Lef-1 laser will be switched on. Place the laser into the needed position on the horizontal line.

Example: When measuring the inseam of a trouser, place the laser on the left side of the table.

7. Place the calibration tool as done with the center and then press accept.

8. Repeat the same process with the low-center laser.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:51:12

Home Selected Laser: Reference laser Back

Pos	Date	L-Value	R-Value
Low-Center	29.11.2020		710.50
Left-1	29.12.2020	149.42	
Center	29.11.2020		709.75

Position: Reference Laser: Low-Center

Stored Calibration Values

Sensor value: 710.50

Date/Time: 29.11.2020 - 15:08:09

Current Calibration Values

Sensor value: 710.00 Signal OK 713.00 Signal OK

Accept

Serial#: MF20-0001 Server: 192.168.41.149



USER INTERFACE

MEASUREfix TABLE





USER INTERFACE MEASUREfix TABLE

1. Connect the Table to your network.

NOTE: To receive future updates, the MEASUREfix table must be connected to the internet.

2. Enter the IP of the server in the marked field.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:51:28

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: Never
Login: Name only
UI Theme: Blue

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: All sections

Processing

Section: Never ask
Garment: Ask on failure
Man. Overwrite: Enabled

MEASUREfix OS update

Ver. Installed: 2.0.6
Available Ver.
Update

Serial#: MF20-0001 Server: 192.168.41.149

The IP can be found when entering com in the windows search field. Type the following into the command window: ipconfig. Copy the IP into the table.

3. Show Values: Gives the option to measure in cm or inch.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:52:10

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: cm (1 decimal)
Login: Inch (2 decimals)
UI Theme: Inch 1/8
Inch 1/16

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: All sections

Processing

Section: Never ask
Garment: Ask on failure
Man. Overwrite: Enabled

MEASUREfix OS update

Ver. Installed: 2.0.6
Available Ver.
Update

Serial#: MF20-0001 Server: 192.168.41.149



USER INTERFACE

MEASUREfix TABLE

AUTO SLEEP MODE

Change the setting of the auto sleep mode. We recommend using settings at **never**. If the table must restart, measuring sensors need to warm up first, which takes approximately 5-10 min.

The screenshot shows the MEASUREfix TABLE user interface. At the top, it displays 'V:2.0.6', 'User: 0005590059(A)', and '13:52:16'. Below this are navigation buttons: 'Home', 'Calibration...', 'User...', 'Exit to OS', and 'Back'. The main area is divided into several sections: 'UI Settings', 'Label Printing', 'Measurement Setting', 'Network Settings', 'Processing', and 'MEASUREfix OS update'. In the 'UI Settings' section, the 'Auto. logoff' dropdown menu is open, showing options: 'Never', 'after 2 minutes', 'after 5 minutes', 'after 15 minutes', 'after 30 minutes', and 'after 60 minutes'. The 'Never' option is selected. Other settings include 'Show Values as: cm (1 decimal)', 'Login: after 2 minutes', 'UI Theme: after 5 minutes', 'Measure-Range: after 30 minutes', 'Network Settings: Tablename: Test, Server: 192.168.41.149, Port: 8008', 'Label Printing: Barcode: Code 128, Printing mode: If out of range, Print sections: All sections', 'Processing: Section: Never ask, Garment: Ask on failure, Man. Overwrite: Enabled', and 'MEASUREfix OS update: Ver. Installed: 2.0.6, Available Ver.: [empty], Update button'. At the bottom, it shows 'Serial#: MF20-0001' and 'Server: 192.168.41.149'.

LOGIN

It is possible to set the login option to Name or Name & Password. Additionally, it is possible to enter into the user with the shipped **RFID** chip.

The screenshot shows the MEASUREfix TABLE user interface. At the top, it displays 'V:2.0.6', 'User: 0005590059(A)', and '13:52:23'. Below this are navigation buttons: 'Home', 'Calibration...', 'User...', 'Exit to OS', and 'Back'. The main area is divided into several sections: 'UI Settings', 'Label Printing', 'Measurement Setting', 'Network Settings', 'Processing', and 'MEASUREfix OS update'. In the 'UI Settings' section, the 'Login' dropdown menu is open, showing options: 'Name only', 'Name & Password', and 'Name only'. The 'Name only' option is selected. Other settings include 'Show Values as: cm (1 decimal)', 'Auto. logoff: Never', 'UI Theme: Name & Password', 'Measure-Range: Range ± 3.0 cm', 'Network Settings: Tablename: Test, Server: 192.168.41.149, Port: 8008', 'Label Printing: Barcode: Code 128, Printing mode: If out of range, Print sections: All sections', 'Processing: Section: Never ask, Garment: Ask on failure, Man. Overwrite: Enabled', and 'MEASUREfix OS update: Ver. Installed: 2.0.6, Available Ver.: [empty], Update button'. At the bottom, it shows 'Serial#: MF20-0001' and 'Server: 192.168.41.149'.





USER INTERFACE

MEASUREfix TABLE

UI THEME

Change background color.

The screenshot shows the MEASUREfix V:2.0.6 user interface. The top bar displays the version, user ID (0005590059(A)), and time (13:52:26). Navigation buttons include Home, Calibration..., User..., Exit to OS, and Back. The UI Settings section is expanded, showing options for Show Values as (cm (1 decimal)), Auto. logoff (Never), Login (Name only), and UI Theme (Blue, circled in red). Other settings include Measurement Setting (Black, Dark, Light), Network Settings (Blue), and Tablename (Colorful). The bottom status bar shows Serial#: MF20-0001 and Server: 192.168.41.149.

MEASURE RANGE

It is possible to adjust the range in which the table can read certain measurements. Example: The waistband which will be measured is 50 cm. The range which will be read is +/- 3,0 cm. If the waistband is over 53 cm the table will not read.

The screenshot shows the MEASUREfix V:2.0.6 user interface. The top bar displays the version, user ID (0005590059(A)), and time (13:52:50). Navigation buttons include Home, Calibration..., User..., Exit to OS, and Back. The Measurement Settings section is expanded, showing the Measure-Range setting set to Range ± 3.0 cm (circled in red). Other settings include Network Settings (Range ± 2.5 cm), Tablename (Range ± 3.0 cm, circled in red), and Server (192.168.41.149, circled in red). The bottom status bar shows Serial#: MF20-0001 and Server: 192.168.41.149.





USER INTERFACE

MEASUREfix TABLE

LABEL PRINTING

1. Barcode: Choose the barcode type.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:52:36

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: Never
Login: Name only
UI Theme: Blue

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: All sections

Processing

Section: Failed sections
All sections
Never ask
Garment: Ask on failure
Man. Overwrite: Enabled

MEASUREfix OS update

Ver. Installed: 2.0.6 Update
Available Ver.

Serial#: MF20-0001 Server: 192.168.41.149

2. Printing Mode: With a purchased printing option and an installed printer, it is possible to change the settings in the system. Optional choice of printing labels for each measured garment.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:52:32

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: Never
Login: Name only
UI Theme: Blue

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: Never
If out of range

Processing

Section: Always
Never ask
Garment: Ask on failure
Man. Overwrite: Enabled

MEASUREfix OS update

Ver. Installed: 2.0.6 Update
Available Ver.

Serial#: MF20-0001 Server: 192.168.41.149





USER INTERFACE

MEASUREfix TABLE

3. Printing Sections: Decide when a label should be printed. The choices are never or if a garment is out of tolerance.

The screenshot shows the MEASUREfix V:2.0.6 user interface. At the top, it displays 'V:2.0.6', 'User: 0005590059(A)', and '13:52:35'. Below this are navigation buttons: 'Home', 'Calibration...', 'User...', 'Exit to OS', and 'Back'. The interface is divided into several sections:

- UI Settings:** Show Values as: cm (1 decimal), Auto. logoff: Never, Login: Name only, UI Theme: Blue.
- Measurement Settings:** Measure-Range: Range ± 3.0 cm.
- Network Settings:** Tablename: Test, Server: 192.168.41.149, Port: 8008.
- Label Printing:** Barcode: Code 128, Printing mode: If out of range, **Print sections:** All sections (highlighted in red), Failed sections.
- Processing:** Section: All sections, never ask, Garment: Ask on failure, Man. Overwrite: Enabled.
- MEASUREfix OS update:** Ver. Installed: 2.0.6, Available Ver. (empty), and an 'Update' button.

At the bottom, the status bar shows 'Serial#: MF20-0001' and 'Server: 192.168.41.149'.



USER INTERFACE

MEASUREfix TABLE

PROCESSING

The system will request for instructions on how to proceed for each measurement.
Example: One garment has 3 sections to measure; waistband, hip, inseam.
If section is set to "always ask", the user has to confirm after each measured section.

1. Section

MEASUREfix V:2.0.6 User: 0005590059(A) 13:52:38

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: Never
Login: Name only
UI Theme: Blue

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: All sections

Processing

Section: Never ask
Garment: Always ask
Man. Overwrite: Ask on failure
Never ask

MEASUREfix OS update

Ver. Installed: 2.0.6 Update
Available Ver.

Serial#: MF20-0001 Server: 192.168.41.149

2. Garment: After the measurement process is completed, the system will request for instructions on how to proceed. With or without confirmation.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:52:42

Home Calibration... User... Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: Never
Login: Name only
UI Theme: Blue

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: All sections

Processing

Section: Never ask
Garment: Ask on failure
Man. Overwrite: Always ask
Ask on failure
Never ask

MEASUREfix OS update

Ver. Installed: 2.0.6 Update
Available Ver.

Serial#: MF20-0001 Server: 192.168.41.149





USER INTERFACE

MEASUREfix TABLE

MANNUAL OVERWRITE

Give permission to overwrite the digital reading.

The screenshot shows the MEASUREfix user interface with the following details:

- Top bar: V:2.0.6, User: 0005590059(A), 13:52:44
- Navigation: Home, Calibration..., User..., Exit to OS, Back
- UI Settings: Show Values as: cm (1 decimal), Auto. logoff: Never, Login: Name only, UI Theme: Blue
- Measurement Settings: Measure-Range: Range ± 3.0 cm
- Network Settings: Tablename: Test, Server: 192 . 168 . 41 . 149, Port: 8008
- Label Printing: Barcode: Code 128, Printing mode: If out of range, Print sections: All sections
- Processing: Section: Never ask, Garment: Ask on failure, Man. Overwrite: Enabled (circled in red), MEASUREfix OS update: Disabled, Ver. Installed: Enabled, Available Ver. (empty)
- Buttons: Update
- Footer: Serial#: MF20-0001, Server: 192.168.41.149

MEASUREFIX OS UPDATE

If a new update is available, a notification for the availability of an update will appear on the screen (MEASUREfix table must be connected to the Internet). Enter into admin mode and press update to install the newest software version. After installation is complete, restart the table.

The screenshot shows the MEASUREfix user interface with the following details:

- Top bar: V:2.0.6, User: 0005590059(A), 13:52:06
- Navigation: Home, Calibration..., User..., Exit to OS, Back
- UI Settings: Show Values as: cm (1 decimal), Auto. logoff: Never, Login: Name only, UI Theme: Blue
- Measurement Settings: Measure-Range: Range ± 3.0 cm
- Network Settings: Tablename: Test, Server: 192 . 168 . 41 . 149, Port: 8008
- Label Printing: Barcode: Code 128, Printing mode: If out of range, Print sections: All sections
- Processing: Section: Never ask, Garment: Ask on failure, Man. Overwrite: Enabled
- MEASUREfix OS update: Ver. Installed: 2.0.6 (circled in red), Available Ver. (empty)
- Buttons: Update
- Footer: Serial#: MF20-0001, Server: 192.168.41.149





USER INTERFACE

MEASUREfix TABLE

ADD or DELETE USER

1. Press User Tab

MEASUREfix V:2.0.6 User: 0005590059(A) 13:52:06

Home Calibration... **User...** Exit to OS Back

UI Settings

Show Values as: cm (1 decimal)
Auto. logoff: Never
Login: Name only
UI Theme: Blue

Measurement Settings

Measure-Range: Range ± 3.0 cm

Network Settings

Tablename: Test
Server: 192 . 168 . 41 . 149
Port: 8008

Label Printing

Barcode: Code 128
Printing mode: If out of range
Print sections: All sections

Processing

Section: Never ask
Garment: Ask on failure
Man. Overwrite: Enabled

MEASUREfix OS update

Ver. Installed: 2.0.6
Available Ver.:
Update

Serial#: MF20-0001 Server: 192.168.41.149

2. Enter new user in the ADMINISTRATORS or OPERATORS section.

MEASUREfix V:2.0.6 User: 0005590059(A) 13:51:34

Home Back

Administrators

admin
0005590059
0001569680

Login: admin
Password: admin

Delete Modify **Add**

Operators

test
0014737221
user

Login: test
Password: test

Delete Modify Add

Serial#: MF20-0001 Server: 192.168.41.149

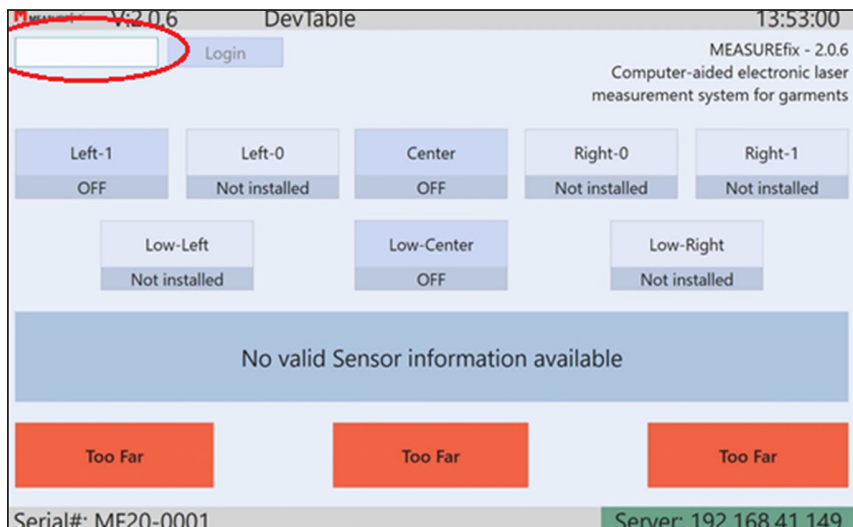


USER INTERFACE

MEASUREfix TABLE

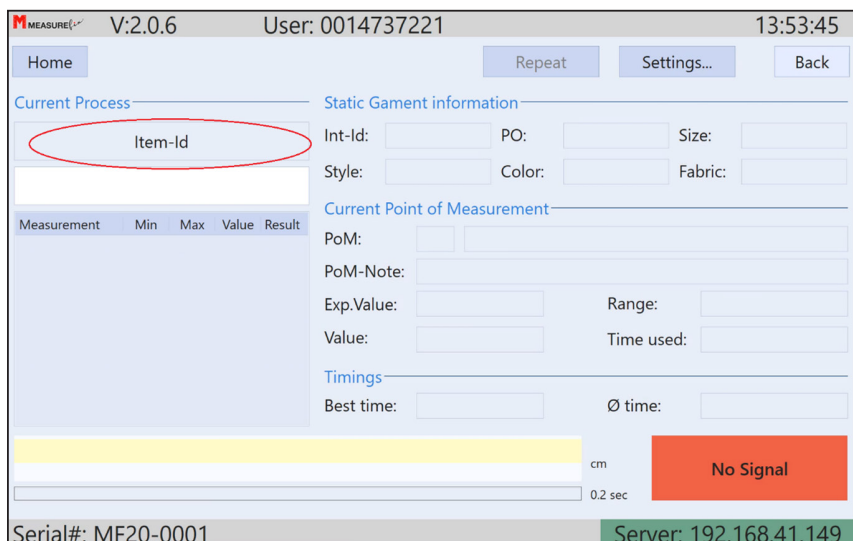
ENTER USER MODE

Use the **BLUE RFID** Chip or write USER to enter user mode.



ITEM ID

1. Enter Item-ID manually or use the programmed barcode imported from your system.





USER INTERFACE MEASUREfix TABLE

2. After entering the Item-ID, the programmed garment will appear with all the required information.
3. Press settings for further operator settings.

MEASUREfix V:2.0.6 User: 0014737221 13:54:47

Home Model-1 Repeat **Settings...** Back

Current Process: 2003634

Static Gament information

Int-Id: 1-2 PO: Size: 36/34

Style: Color: blue Fabric:

Current Point of Measurement (1/3)

Measurement	Min	Max	Value	Result
Waistband	47.3	49.3		
Hip (V-Shape)	56.0	58.0		
Inseam	84.5	86.5		

PoM: 1 Waistband

PoM-Note:

Exp.Value: 48.3 cm Range: 47.3 - 49.3

Value: Time used:

Timings

Best time: Ø time:

44.3 47.3 49.3 52.3 cm 0.2 sec

No Signal

Serial#: MF20-0001 Server: 192.168.41.149

ADJUST MEASURE SPEED

Adjust measure speed according to the training stage. We recommend starting with good or fast settings for new operators.

MEASUREfix V:2.0.6 User: 0014737221 13:55:04

Home Back

Measurement Settings

Measure-Speed: Extreme fast

Slow

Good

Fast

Very fast

Sound OK: Extreme fast

Sound Bad: Error

Flash Laser

Serial#: MF20-0001 Server: 192.168.41.149

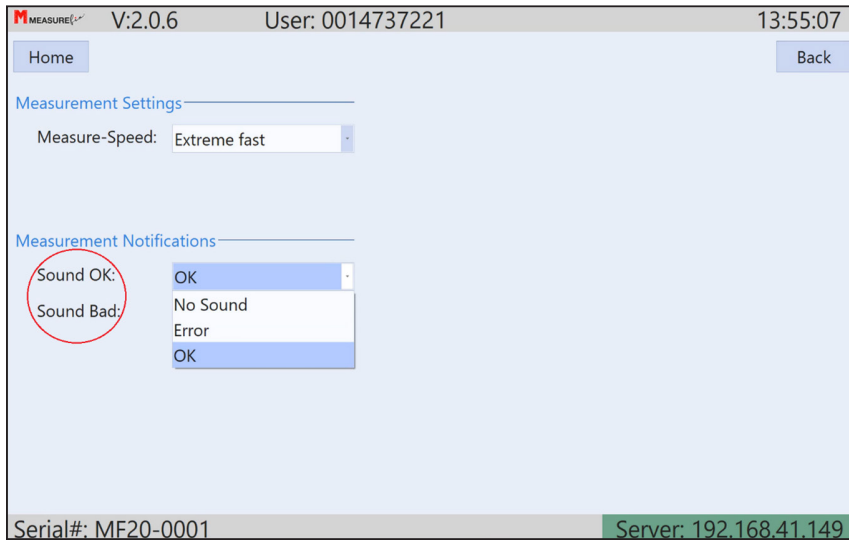




USER INTERFACE

MEASUREfix TABLE

SOUND ADJUSTMENT





MEASUREfix GmbH



Kaiserstiege 61
48599 Gronau
Germany



+ 49 2562 9645860
+ 49 159 01060973



s.droste@measurefix.eu



www.measurefix.eu

